相当规格

AWS A5.1 E7018/E7018-1

特性与用途

490MPa级高强 [illegible] 低氢型直流专用焊条。全位置焊接性能优异，电弧稳定，无偏弧现 [illegible]

[illegible] 运条，摆动 [illegible] 不超过焊条直径 [illegible]

C	Mn	Si	P	S	Ni	Cr	Mo	V	Cu
[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]