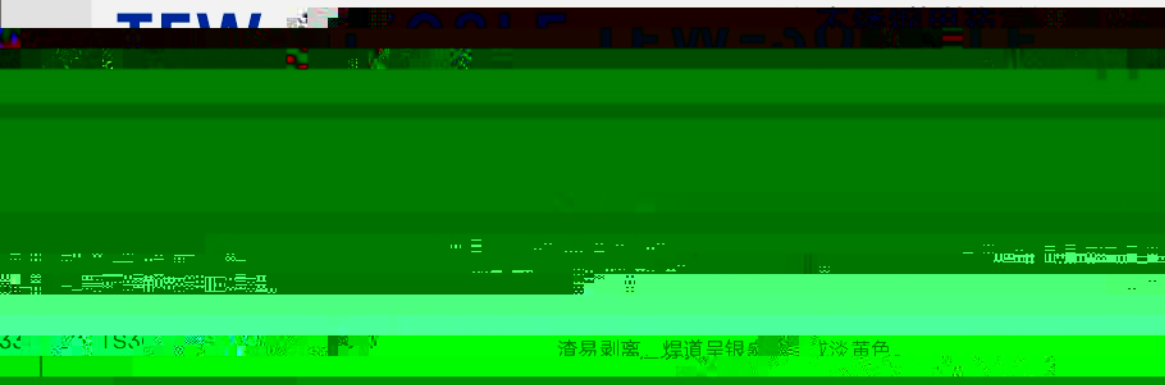
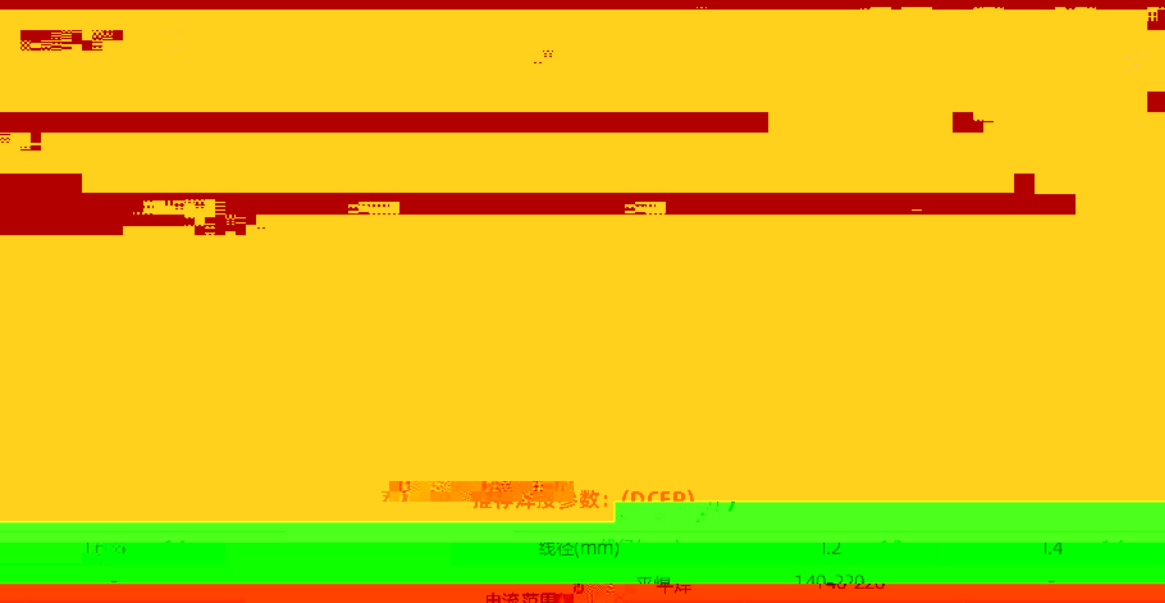

渣易剥离，焊道呈银


推荐焊接参数：(DCEP)
线径(mm)
1.2
1.4