FabCO 8[illegible]2 Ni1M

[illegible]型碳钢药芯焊丝[illegible]

相当规格

AWS	A5.29 E81T1-Ni1 MJ H4
GB/T	-
EN ISO	-[illegible]

特性与用途

FabCO 812Ni1M是[illegible]M号满足可满足(-60°C)低温冲击韧性[illegible]以满足620°CX8小时[illegible]理[illegible]的药芯焊丝。FabCO[illegible]性能优良，焊道成型[illegible]扩散氢控制，[illegible]

FabCO 81[illegible]

[illegible]812Ni1M焊接操作[illegible]观，脱渣[illegible]容易，H4的低[illegible]使该产品具有更佳的抗裂性能。

[illegible]M焊丝[illegible]用于焊[illegible]Mpa 及以下级别的钢材的焊接，主要应[illegible]

推荐焊接参数：(D[illegible]

	[illegible]	[illegible]	延伸率%	冲击[illegible]
AWS标准	≥47[illegible]	550[illegible]690	≥19	2[illegible]
GB/T标准	-	-	-	-
例值(AW)	552	640	24	-40°C/1[illegible]