



AWS标准  $\geq 470$   $550-700$   $\geq 20$   $\geq 27$   $-30$   $690^{\circ}\text{C}1\text{hr}$

TCM 5220 CB 115 2.5  $\geq 470$   $550-700$   $\geq 20$   $\geq 27$   $-30$