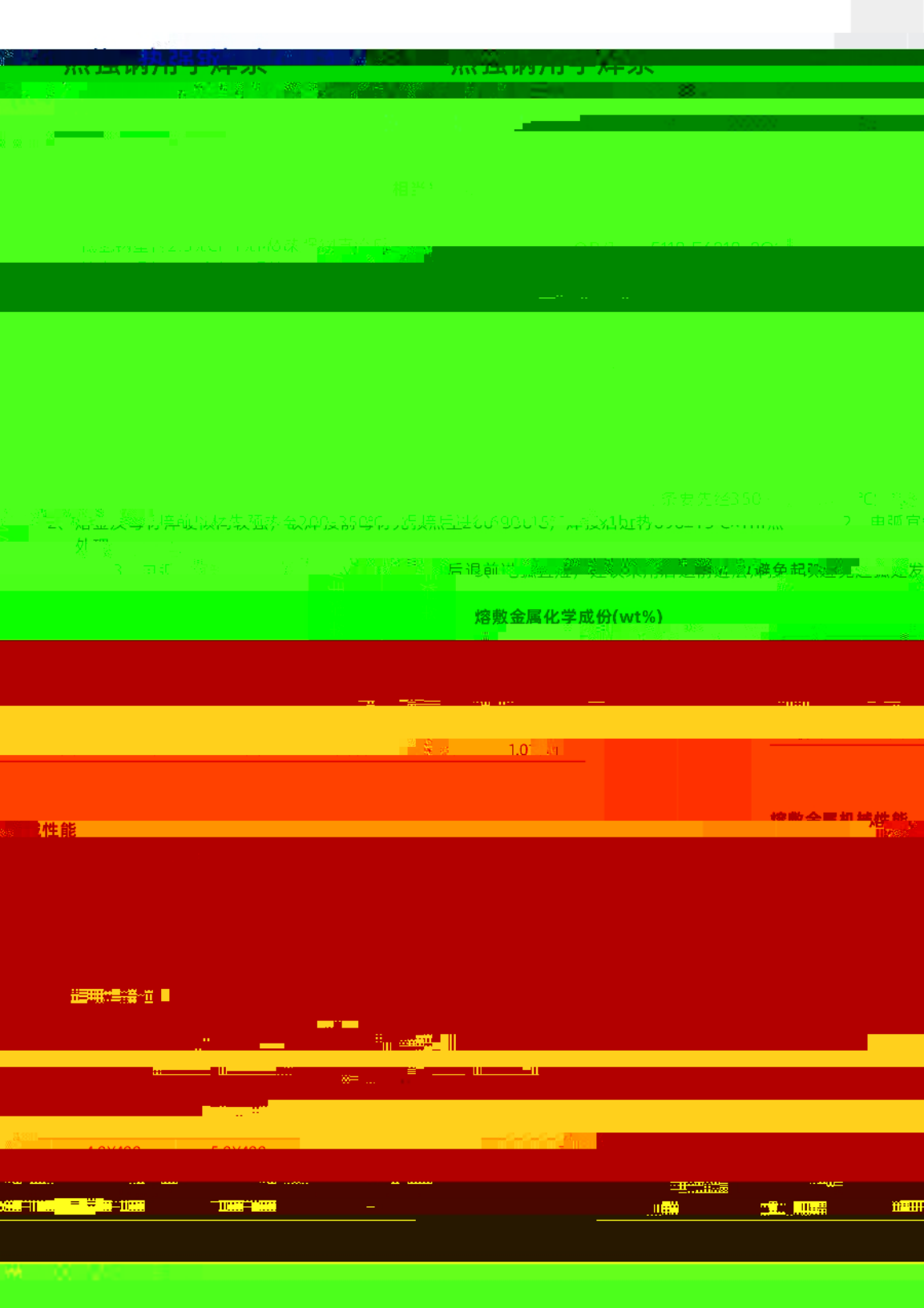熔敷金属化学成份(wt%)