TWE-711 [illegible]

碳钢及 [illegible] 高强钢用药

熔敷 [illegible] 化学成份(wt%)

	C	Mn	Si	P	S	Ni
[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]

	Mo	V	Cu
0.20	0.30	0.08	0.35

推荐焊接参数 [illegible]：(DCEP)

线径(mm)		1.2	1.2	1.4	1.4	1.6	1.6
电流	平、横焊	180-340	-	[illegible]	[illegible]	-	[illegible]
	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	-	-
电压范围(V)	平、横焊	25-34	25-	[illegible]	[illegible]	[illegible]	[illegible]
	立、仰焊	[illegible]	[illegible]	[illegible]	[illegible]	24-30	-